

# INTERPHARM TECHNOLOGIES THE COMPLETE PHARMACEUTICAL SERVICE

# PHARMACEUTICAL FINISHED PRODUCT TECHNOLOGY PHARMACEUTICAL EQUIPMENT + TECHNOLOGY PHARMACEUTICAL FACTORY DESIGN

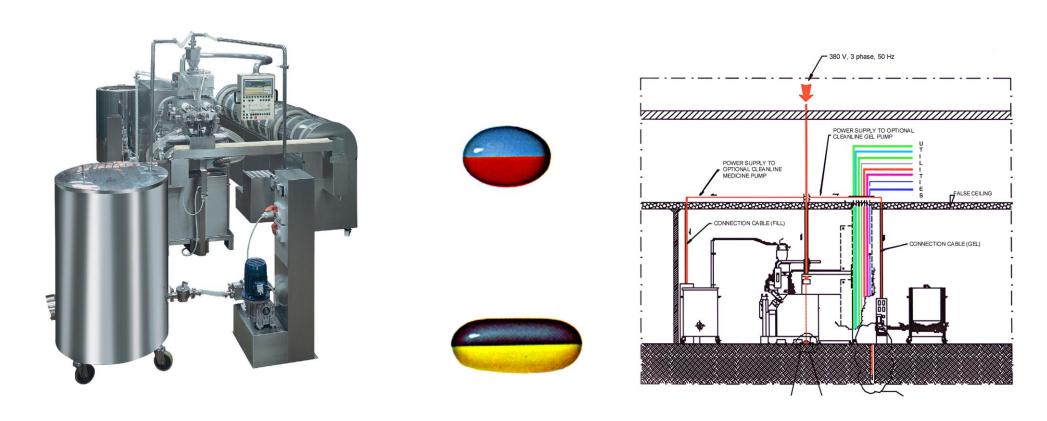








# INTERPHARM PHARMACEUTICAL EQUIPMENT TECHNOLOGY CAPABILITIES + FACTORY DESIGN



Interpharm Technologies & its personnel have been at the forefront of supplying state of the art pharmaceutical equipment & technology, globally, for 3 decades.



Interpharm works closely with the multinational pharmaceutical, nutraceutical, cosmetic & paintball industries so that our clients receive comprehensive project backup with regard to factory layout & design, process technologies, & regulatory compliance.



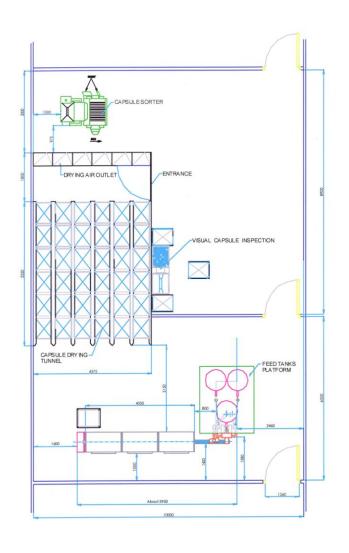


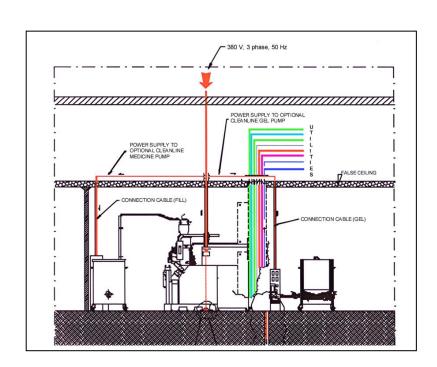


Interpharm have supplied many types of pharmaceutical production & packaging equipment + factory designs + process technologies to companies around the World – including to Glaxo (left) & to the Government of China for anti-cancer product manufacture (above).



#### AN EXAMPLE OF AN INTERPHARM PROJECT LAYOUT





Layout plans for a G.M.P. softgel capsule manufacturing area — with an approximate annual manufacturing capacity of 250 million filled capsules.



Interpharm has a partnership with SINOPHARM - the international division of the State Pharmaceutical Administration of China that controls all pharmaceutical organisations within the PRC.

Interpharm Technologies & Sinopharm co-operate to provide a wide range of pharmaceutical production & packaging equipment, supported by teams of both Chinese & Western pharmaceutical specialists who jointly provide the following, according to project requirements:

- proven production & packaging equipment
- factory designs (raw material & finished products)
- pharmaceutical process technology
- project start up & training teams

THE SINOPHARM HEADQUARTERS IN BEIJING (Right)

China has overall the largest pharmaceutical industry in the World & the largest pharmaceutical equipment manufacturing industry. China's pharmaceutical equipment industry has the input of aerospace technologists + Interpharm's highly experienced Western technologists.

80% of the World's electronics & computers are now made in China — including advanced control systems from Siemens, Fujitsu etc.





# PRODUCTION EQUIPMENT + TECHNOLOGY

All Interpharm pharmaceutical equipment is supplied with validation & IQ / OQ documentation - to United States FDA standard. Full training + formulation technologies are available.

# 1) TABLET PRODUCTION





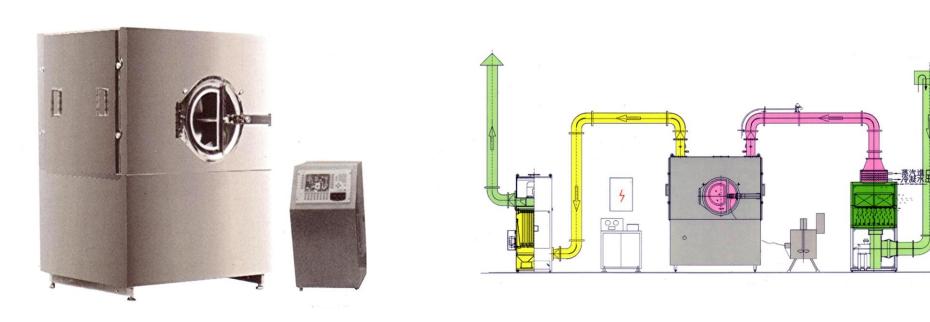




LEFT: 76 — 122 station, D, B, BB, BBS high speed production (up to 1.1 million tabs/hour); RIGHT: flexible removable turret machine. A wide range of tablet machines is available from 16 - 122 stations + ancillary dedusters, vacuum loaders, punches & dies etc.



# 2) TABLET COATING



Sugar coating + aqueous / film coating - 75 kg; 150 kg; 350 kg models.

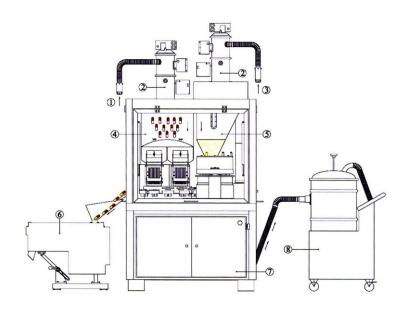


# 3) HARD CAPSULE FILLING









A large range of automatic capsule fillers is available — filling capsules from size 00 — 5, with powders, granules & tablets. GMP, FDA validatable design — with a full range of ancillary equipment available for sorting, loading, polishing, dust collecting etc.



## 4) EMPTY HARD CAPSULE MANUFACTURE





72,000 - 81,000 / hr output, capsule sizes 00 - 5.

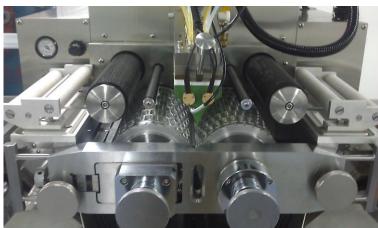
Full range of ancillary & accessory equipment + technology available including:

- > gelatine colour mixing
- > gelatine melting
- > capsule sorting
- > air conditioning
- > advanced capsule / pin bar designs
- > workshop design
- > training from ex-multinational technical specialists



#### 5) SOFT GELATINE CAPSULE MANUFACTURE







5,000 - 200,000 / hr output range of machines, with integral tumble dryers + touch screen Siemens control panels.

#### Full range of accessory equipment + technology available including:

- > fill mixers + mills
- > gelatine colour mixing
- > gelatine melters + holding tanks
- > capsule sorting
- > air conditioning
- > advanced capsule die roll designs
- workshop design
- training from ex-mltinational technical specialists
- > capsule formulations



# **6) TABLET / CAPSULE BOTTLE PACKING**



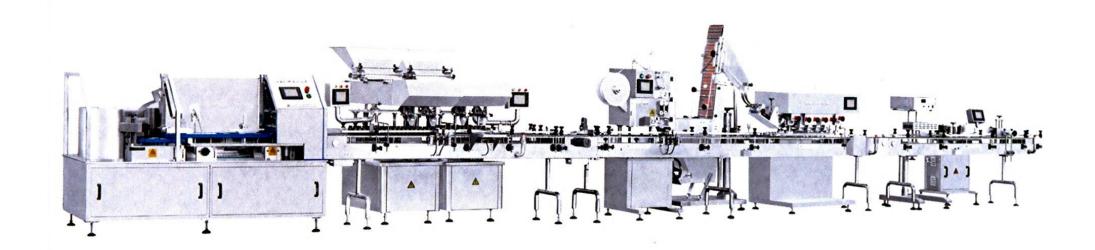












Interpharm offers fully integrated systems for tablet / capsule filling into all types of plastic & glass bottle.

Unscrambling, filling, cottoning, sealing, capping, labelling, & cartoning.

Output speeds from 20 – 120 bottles / minute.



# 7) TABLET / CAPSULE AUTOMATIC BLISTER PACKERS & CARTONERS



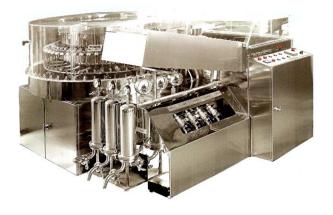
- > Wide range of PVC / ALU FOIL blister packers of output up to 600 blisters/minute.
- > Advanced ALU / ALU blister machines.
- Full downstream line capabilities, with capping, labelling, cartoning, batch no. coding etc. Cartoners output up to 260/minute.



# 8) LIQUID PRODUCT + STERILE MANUFACTURE





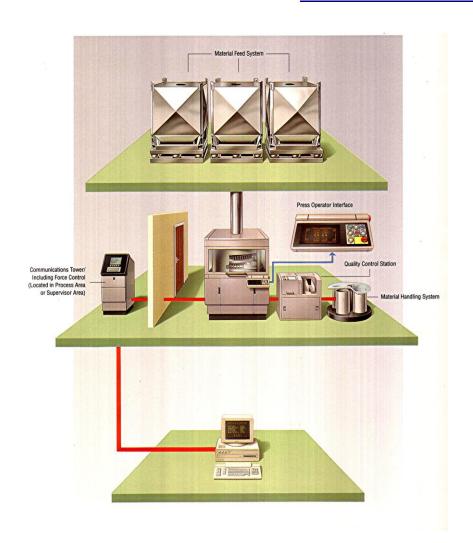


There is a full range of washing & filling equipment + complete lines for all dosage forms:

- > bottle liquid filling
- > eye drops
- > ampoules



# **INTERPHARM TECHNOLOGIES' SERVICE**



INTERPHARM IS A UNIQUE PHARMACEUTICAL ORGANISATION

— OFFERING OUR EUROPEAN EQUIPMENT & TECHNOLOGY

COMBINED WITH OUR WIDE KNOWLEDGE OF THE EQUIPMENT

& TECHNOLOGY AVAILABLE FROM ELITE SOURCES WORLDWIDE.

IN ADDITION TO OUR PARTNERSHIP WITH THE STATE PHARMACEUTICAL ADMINISTRATION OF CHINA (SINOPHARM), WE ALSO WORK CLOSELY WITH GLOBAL PHARMACEUTICAL MULTINATIONALS & EXPERIENCED WESTERN INDUSTRY SPECIALISTS.

WE OFFER STATE OF THE ART EQUIPMENT & TECHNOLOGY COMBINED WITH CUTTING EDGE VALUE FOR MONEY.

INTERPHARM & OUR PARTNERS HAVE THE SCOPE TO SUPPLY FROM A SINGLE TABLET MACHINE TO A FULLY INTEGRATED RAW MATERIAL TO FINISHED PRODUCT INDUSTRIAL MANUFACTURING COMPLEX.

WE ALSO OFFER A NEW PRODUCT DEVELOPMENT & MARKETING DEVELOPMENT SERVICE.



# PHARMACEUTICAL FINISHED PRODUCTS

# ADULT PREPARATIONS SHOWN — PAEDIATRIC PREPARATIONS AVAILABLE BY SPECIAL REQUEST OTHER PRODUCT TYPES AVAILABLE ON SPECIAL REQUEST

#### **ANTI-INFECTIVE / ANTI-BACTERIAL DRUGS**

#### **PENICILLINS**

Amoxicillin 250 mg / 500 mg tablets or capsules
Ampicillin 250 mg / 500 mg tablets or capsules
Ampicillin Sodium 500 mg injection
Ampcillin + Cloxacillin 500 mg capsules
Benzylpenicillin (Penicillin G Sodium) 600 mg / 1200 mg injection
Cloxacillin 250 mg capsules
Cloxacillin 250 mg / 500 mg injection
Fortified Procaine Penicillin 0.4 / 1.0 / 3.0 / 4.0 miu injection
Penicillin G Procaine 1.0 miu / 3.0 miu injection
Penicillin G Benzathine 1.2 miu / 2.4 miu injection
Tri-Penicillin injection (0.6 miu benzathine penicillin: 0.3 miu part

Tri-Penicillin injection (0.6 miu benzathine penicillin : 0.3 miu parts benzylpenicillin potassium : 0.3 miu parts procaine penicillin)

Phenoxymethylpenicillin (Penicillin V) 125 mg / 250 mg tablets or capsules



INTERPHARM HAVE SUPPLIED PHARMACEUTICAL EQUIPMENT + TECHNOLOGY GLOBALLY FOR THREE DECADES.

THROUGH OUR PARTNERSHIP WITH THE CHINESE STATE PHARMACEUTICAL ADMINISTRATION IN BEIJING, WE SUPPLY A COMPREHENSIVE RANGE OF ORAL & INJECTABLE MEDICINES, MANUFACTURED IN GMP, STATE OF THE ART PRODUCTION FACILITIES.



#### **CEPHALOSPORINS**

Cephalexin 250 mg / 500 mg tablets or capsules
Ceftriaxone Sodium 250 mg / 1.0 gm / 2.0 gm injection
Cefotaxime Sodium 500 mg / 1.0 gm / 2.0 gm injection

#### OTHER ANTIBACTERIAL DRUGS

Chloramphenicol 250 mg tablets or capsules
Chloramphenicol Sodium Succinate 1.0 gm injection
Co-trimoxazole (SMZ 400 mg + TMP 80 mg) tablets
Doxycycline HCl 100 mg tablets or capsules
Gentamycin Sulphate 80 mg / 2 ml injection
Erythromycin Stearate 250 mg tablets or capsules
Tetracycline HCl 250 mg tablets or capsules

#### **ANTI-RETROVIRAL DRUGS**

AlDS tests — 96 kits + Reagents / carton
Abacavir 600 mg + Lamivudine 300 mg tablets
Abacavir Sulphate 100 ml / 240 ml solution in bottle
Abacavir Sulphate 300mg tablets
Didanosine 25 mg / 50 mg / 100mg / 150 mg / 200 mg / 250 mg / 400 mg tablets or capsules
Efavirenz 50 mg / 100 mg / 200 mg / 300 mg / 400 mg 600 mg tablets or capsules
Efavirenz 600mg + Lamivudine 300mg + DDI 250mg tablets
Efavirenz 600mg + Lamivudine 300mg + DDI 400mg tablets
Emtricitabine 200 mg capsules
Indinavir Sulphate 400mg capsules
Lamivudine 10mg/ml 100 ml / 200 ml syrup in bottle



Lamivudine 150mg / 300 mg tablets

Lamivudine 150mg + Stavudine 30mg tablets

Lamivudine 150mg + Stavudine 40mg tablets

Lamivudine 30mg + Stavudine 6mg + Nevirapine 50mg tablets

Lamivudine 60mg + Stavudine 12mg + Nevirapine 100mg tablets

Lamivudine 150mg + Stavudine 30mg + Nevirapine 200mg tablets

Lamivudine 150mg + Stavudine 40mg + Nevirapine 200mg tablets

Lamivudine 150mg + Zidovudine 300 mg + Efavirenz 600mg tablets

Lamivudine 150mg + Zidovudine 300mg tablets

Lamivudine 150mg + Zidovudine 300mg + Nevirapine 200mg tablets

Lopinavir 133.3mg + Ritonavir 33.3mg softgel capsules

Nelfinavir 50mg/ml 100 ml syrup in bottle

**Nelfinavir Mesylate 250mg tablets** 

**Nevirapine 200mg tablets** 

Nevirapine 50mg/5ml oral suspension in 100 ml bottle

Ritonavir 100mg capsules

Saquinavir 200mg capsules

Stavudine 30mg / 40 mg capsules

**Tenofovir Disoproxil Fumarate 300mg tablets** 

Zidovudine 100mg 250 mg / 300 mg tablets or capsules

Zidovudine 50mg/5ml syrup in 100 ml bottle

#### **ANTITUBERCULOSIS DRUGS**

Ethambutol 400 mg tablets or capsules
Ethambutol 400 mg / Isoniazide 150 mg tablets
Isoniazide 100 mg / 300 mg tablets or capsules
Pyrazinamide 500 mg tablets or capsules
Rifampicin 150 mg / 300 mg tablets or capsules



Rifampicin 300 mg / Isoniazide 150 mg tablets or capsules
Rifampicin 120 mg / Isoniazide 50 mg / Pyrazinamide 300 mg tablets
Rifampicin 300 mg / Isoniazide 75 mg / Pyrazinamide 400 mg tablets
Rifampicin 150 mg / Isoniazide 75 mg / Pyrazinamide 400 mg / Ethambutol 275 mg kit
Rifampicin 450 mg / Isoniazide 300 mg / Pyrazinamide 750 mg / Ethambutol 800 mg kit
Thiacetazone 150 mg / Isoniazide 300 mg tablets
Streptomycin Sulphate 1.0 gm injection
Kanamycin Acid Sulphate 0.5 miu / 2 ml injection
Ethionamide 125 mg / 250 mg tablets

#### **ANTIMALARIAL DRUGS**

Artesunate 50 mg tablets or capsules
Mefloquine 250 mg tablets or capsules
Chloroquine Phosphate 125 mg / 250 mg / 500 mg tablets
Quinine Sulphate 200 mg / 300 mg tablets
Sulfadoxine 500 mg / pyrimethamine 25 mg tablets

#### **CARDIOVASCULAR DRUGS**

Methyldopa 250 mg / 500 mg tablets Nifedipine Retard 20 mg tablets Captopril 12.5 mg / 25 mg / 50 mg tablets Streptokinase 250,000 iu / 750,000 iu injection



#### **GASTROINTESTINAL DRUGS**

Oral Rehydration Salts 27.9 gm sachets

#### CONTRACEPTIVES

Depot Medroxyprogesterone Acetate 100 mg / 200 mg 2ml Injection
Oral Contraceptive Levonorgesterel 150 mcg / Ethinylestradiol 30 mcg tablets
Oral Contraceptive 'OC35' Ethinylestradiol 35 mcg / Cyproterone Acetate 2mg tablets

#### **MISCELLANEOUS**

Paracetamol 500 mg tablets
Empty Hard Gelatine Capsules (Sizes 00; 0; 1; 2; 3; 4)
Water for injection 5ml / 10 ml
Propylthiouracil 50 mg / 100 mg tablets
Ethylchloride Spray
Flutamide 250 mg tablets
Propofol (anaesthetic) 20 mg / ml X 20 ml injection
Midazolam (sedative) 10 mg / 2ml; 10 mg / 5 ml injection
Atracurium besylate (muscle relaxant) 10 mg / ml - 2.5 ml / 5 ml / 25 ml injection
Vitamin / Mineral / Herbal / Oil Preparations as required in tablets, hard capsules, softgel capsules

Special formulations or other products on request



REPRESENTED HERE ARE ONLY A SMALL SELECTION OF THE THOUSANDS OF FORMULATIONS AVAILABLE THROUGH OUR RELATIONSHIP WITH THE CHINESE GOVERNMENT & THE WIDER INTERNATIONAL PHARMACEUTICAL INDUSTRY.

ALSO AVAILABLE ARE THE TECHNOLOGIES & FERMENTATION + REACTOR EQUIPMENT TO MANUFACTURE MOST IF NOT ALL PHARMACEUTICAL & NUTRACEUTICAL / VITAMIN RAW MATERIALS.



A LARGE SCALE ANTIBIOTIC FERMENTATION PLANT DESIGNED & SUPPLIED BY INTERPHARM'S PARTNER





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